

# OPERATION AND MAINTENANCE INSTRUCTIONS

## DELIVERIES ARE BASED ON THE FOLLOWING RULES:

- NL 92 General Delivery Terms provided in case of “Do-it-yourself” installation.
- NLM 94 General Delivery Terms provided in case of delivery and installation.
- Stalls’ flooring follows current legislation requirements.
- The instructions handed out by ACO are followed.

The following section describes the ACO FUNKI’s guidelines for customer use: cleaning, quality and maintenance of assembled products.

## CONDITIONS OF USE:

- A weaner pen delivered by ACO FUNKI is designed for piglets within the weight range 6-40 kg.
- A Wean-To-Finish pen delivered by ACO FUNKI is designed for pigs within the weight range 6-110 kg.
- A finisher pen delivered by ACO FUNKI is designed for pigs within the weight range 30-110 kg.
- A mating and gestation pen unit delivered by ACO FUNKI is designed for sows up to 300 kg.
- A gestation unit delivered by ACO FUNKI is designed for sows up to 300 kg.
- A boar pen delivered by ACO FUNKI is designed to boars up to 400 kg.

## SUBJECT FOR APPLICATION:

All housing units to be used as they are designed for, and must not be modified during the construction without the written agreement with ACO FUNKI. For example, it is a condition, that lactating sows in the farrowing wings must be fixated properly and must not walk free in the pen, unless it is a farrowing pen for loose nursing sows developed in the way, that piglets are weaned and moved together with the sow (5 weeks old).

ACO FUNKI’s piglet nests in the farrowing unit as well as climate covers in climate and wean-to-finish units are not designed so that the staff can stand or sit on them.

Reservations are made regarding inappropriate behavior from stall staff, such as violent impacts, using the wrong tool, abuse, etc.

In addition, reservations are made regarding inappropriate behavior of pigs caused by externally coming stress etc.

In addition, the claim does not cover ordinary wear and tear, consequential or incidental damages.

## CLEANING:

PVC board profiles and other plastic parts must not be cleaned under high-pressure to extend durability and/or under too high pressure at a short distance; we recommend a max pressure of 180 Bar.

Heating lamps, gear, motor, motor protections, control units, sensors etc. may not be cleaned under high-pressure.

Climate covers in weaners and wean-to-finish pens must not be cleaned under high-pressure on the sides.

Reservations are made regarding the use of unsuitable chemicals that can discolor and damage, for ex., in form of corrosion.

All water systems should be cleaned regularly and de-calcified.

In connection with cleaning, the stall must dry out so that components are not under constant humidity.

## MAINTENANCE:

All fixed and moving parts must be continuously cleaned, tightened and lubricated by the user.

If these parts become loose, however, within 1 month from the date of commissioning, ACO FUNKI should be contacted.

We recommend lubrication with grease and oil on all moving iron parts, such as hinges, locks, gates, brackets, corner wheels, pull stations, etc.

All worn out parts to be kept out of the claim, since these components are considered to be consumable. The tempering of stainless materials must be expected.

The warranty applies only in case of corrosion.

However, a correct potential equalization is essential to submit a claim, ACO FUNKI does not carry potential equalization.

ACO FUNKI products can be damaged if they are stored outdoors. We recommend max. one month’s outdoor storage. There must, however, be expected changes in the surface in form of discoloration, tarnishing etc. already within the first month.

ACO FUNKI’s claim procedure is according to the current legislation.

*\*Translated from Danish, 2016*



**FUNKI**

**ACO FUNKI A/S**

Kirkevænget 5  
DK-7400 Herning

T. +45 9711 9600  
www.acofunki.com  
www.egebjerg.com



**FUNKI | EGEBJERG**